

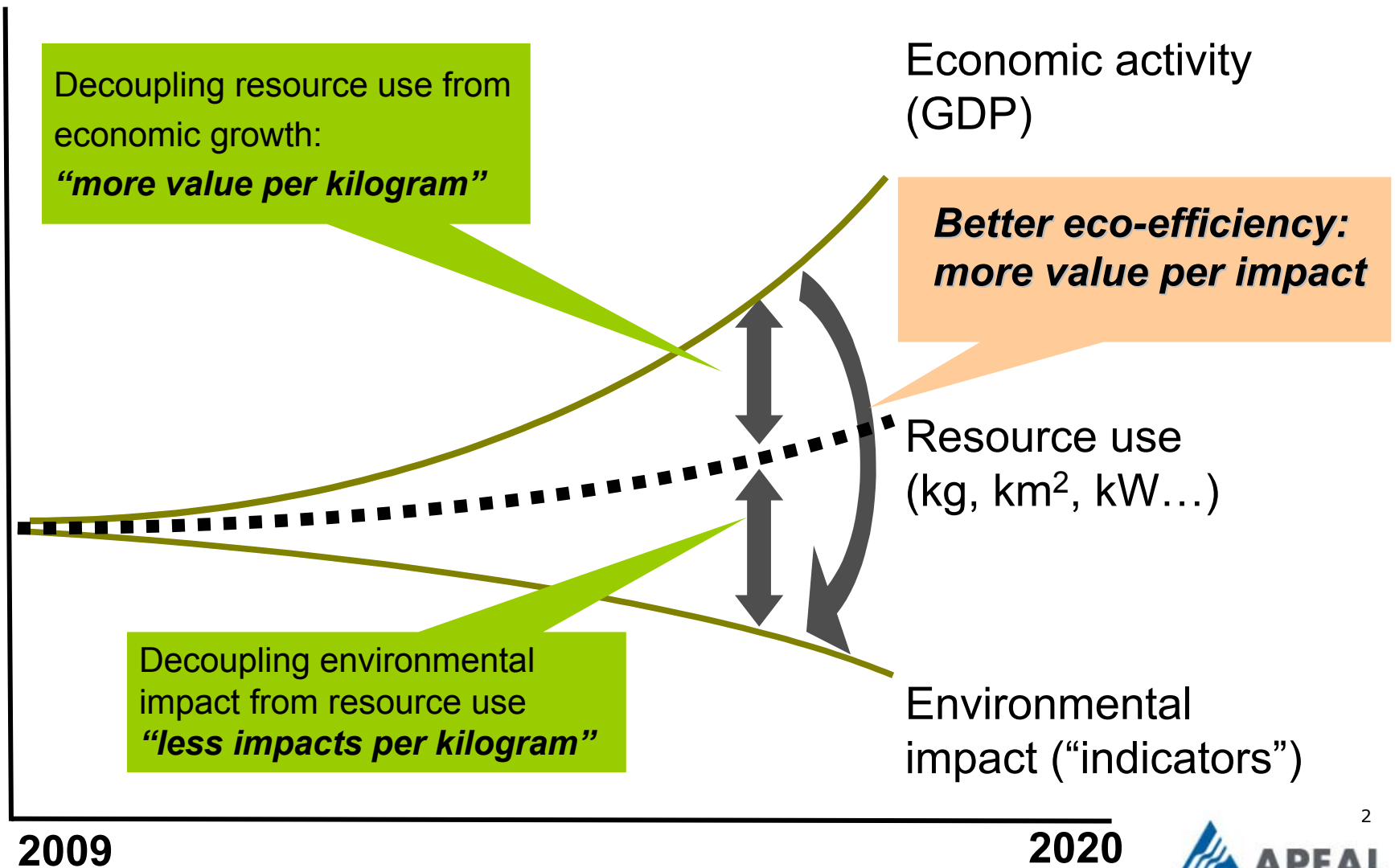


# Steel Recycling: A Response to the Sustainability Challenge

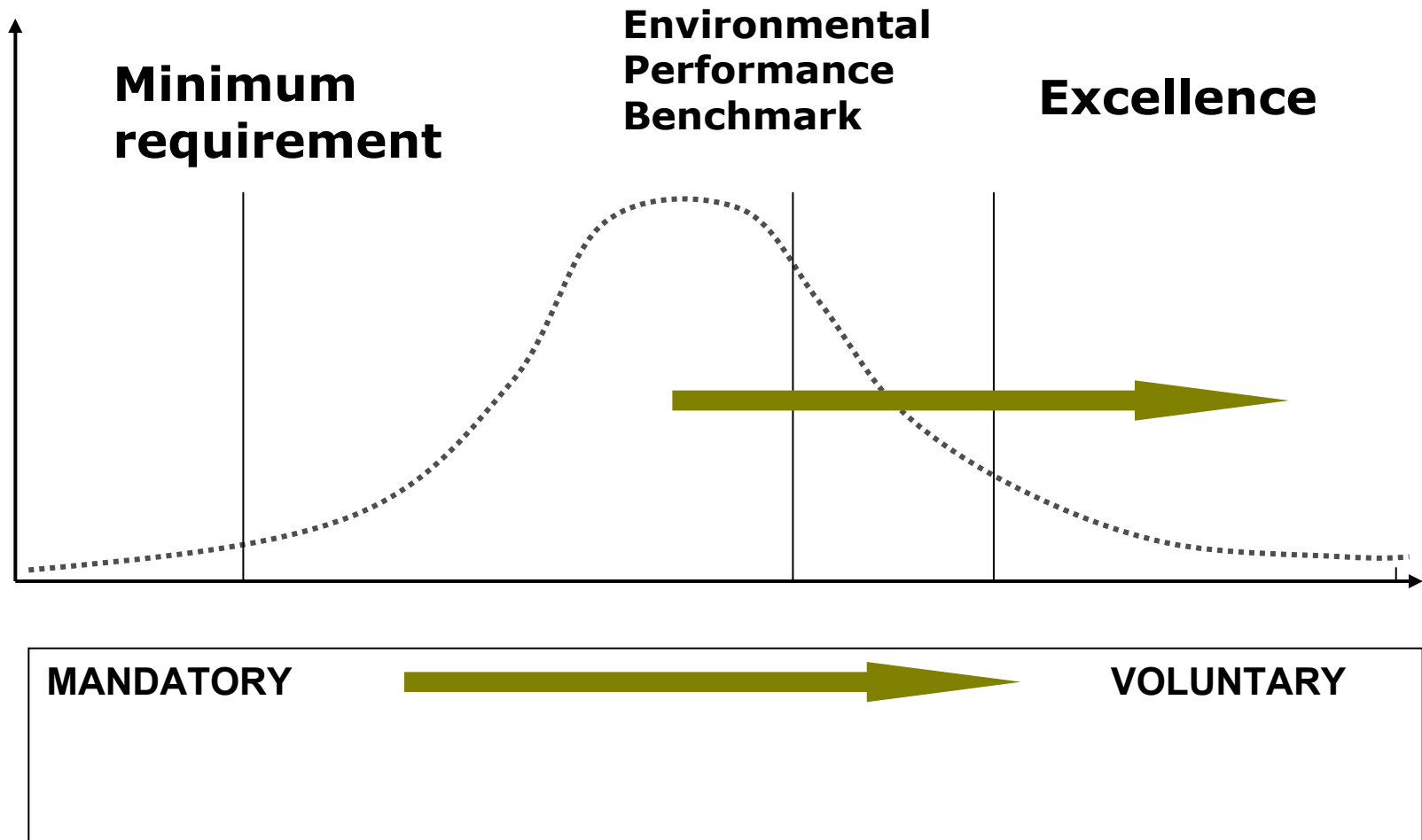
Philippe Wolper  
Managing Director  
APEAL



# Objectives: Decoupling

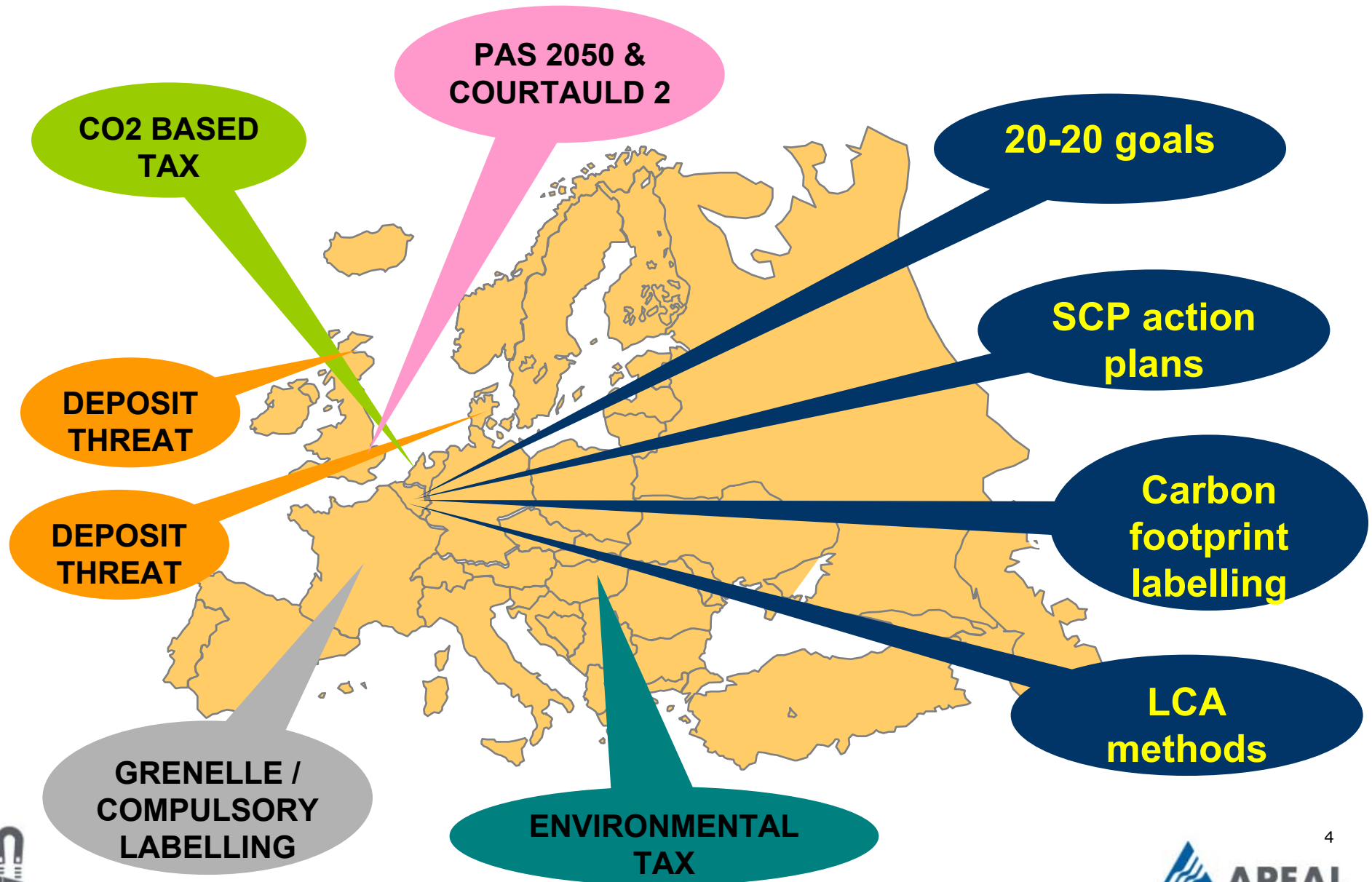


# Expected evolution



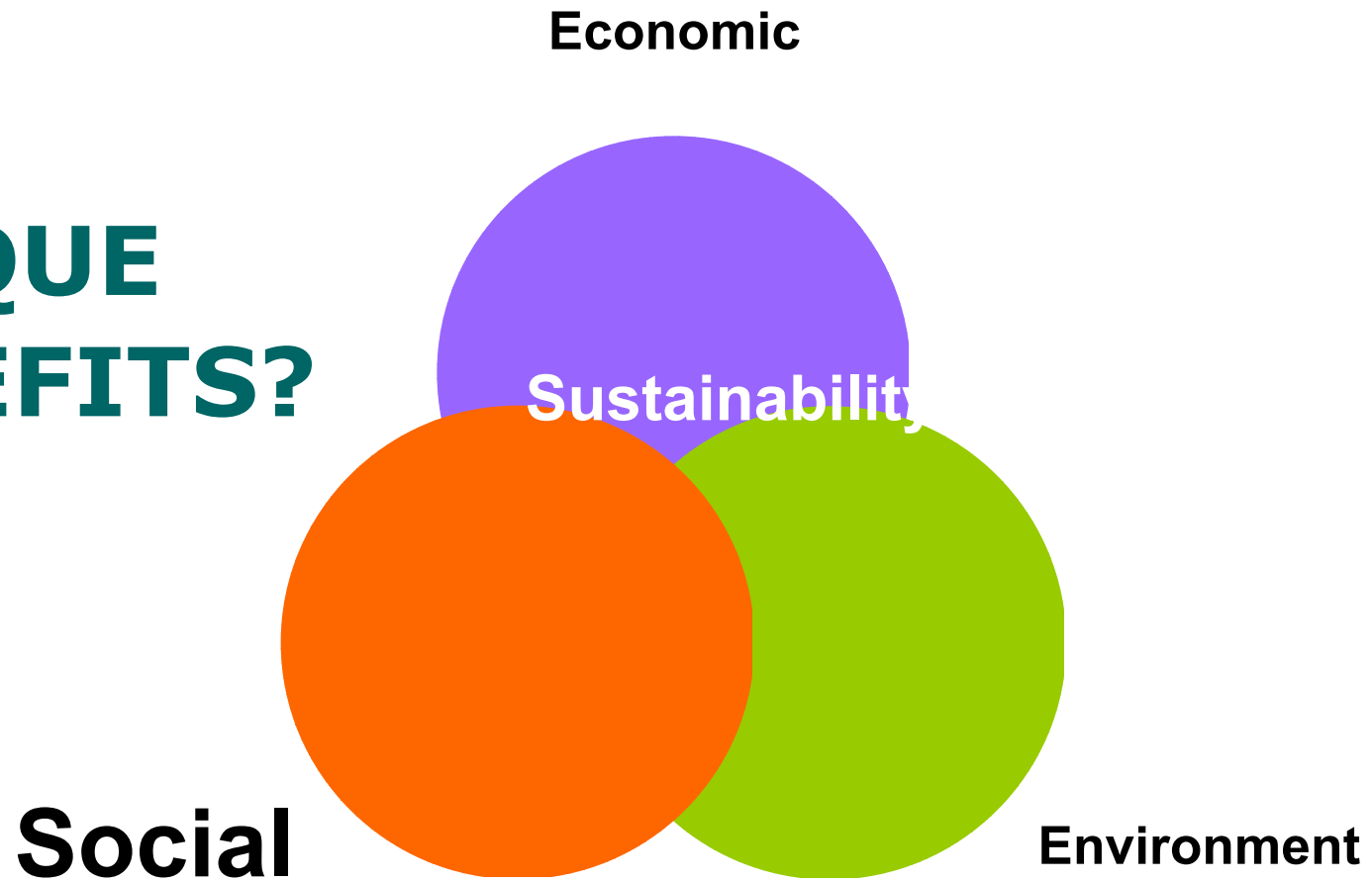
# Bottom up

# Top Down



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# UNIQUE BENEFITS?








# Steel cans **prevent product waste** ...



## Oxygen intake

measured in  $\text{cm}^3/\text{m}^2/\text{day}/1$  bar atmosphere, for 100 microns thickness of packaging

1		<b>Steel can</b>	<b>0</b> + total LIGHT barrier
1		<b>Glass</b>	<b>0</b>
2		<b>Pouch</b>	<b>0</b> (with aluminium foil of at-least 6 microns) <b>17.4</b> (with EVOH)
3		<b>Carton</b>	<b>&lt;0.1</b>
3		<b>Rigid Plastics</b>	<b>1,000</b>

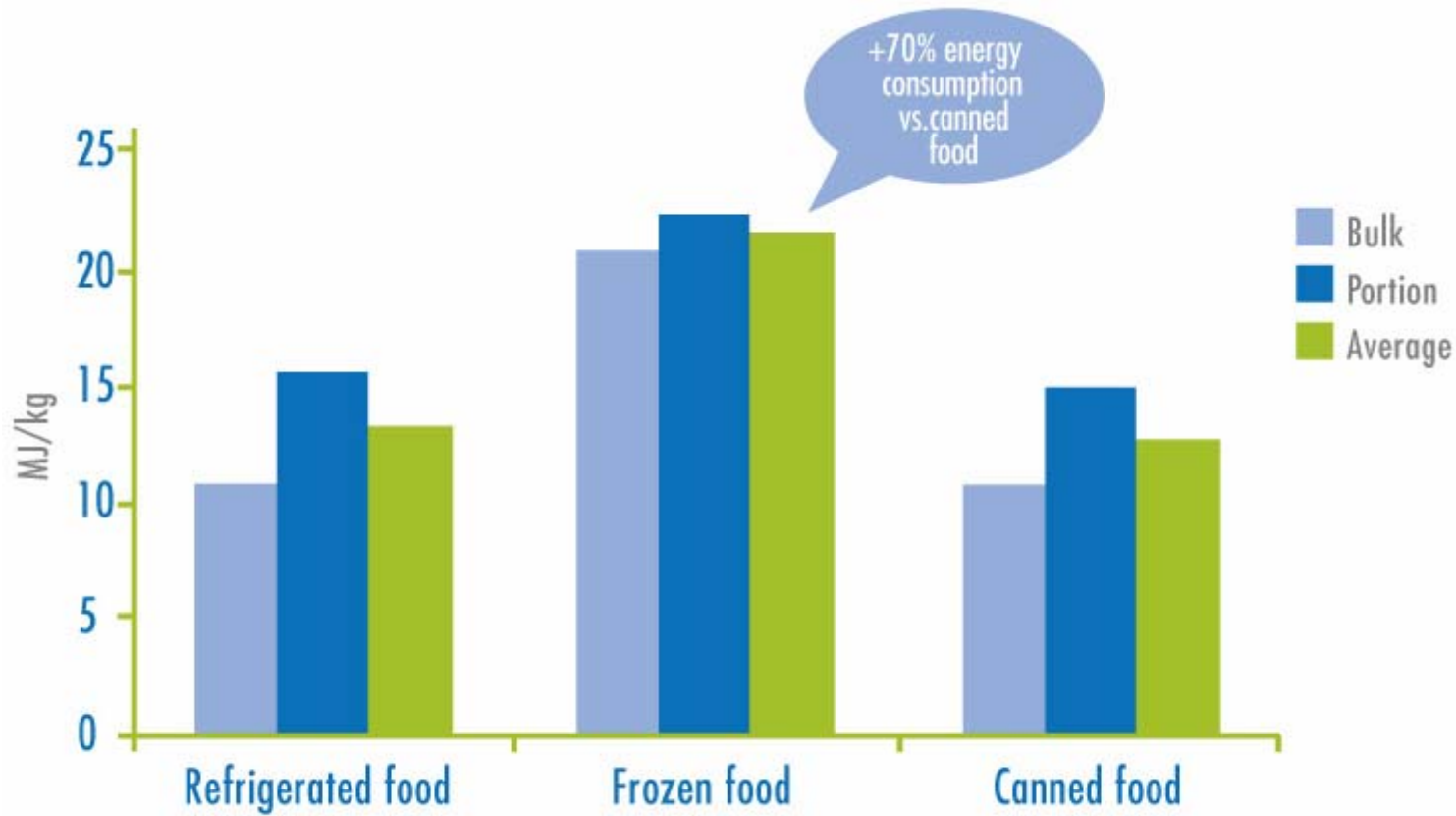
Source: Industry Expert



... deliver **highest protection** ...



...and allow for **energy free preservation** throughout the supply chain.



Source: Scientific Certification System (scs)







**HIGHEST  
STRENGTH**



**TOTAL BARRIER PROPERTIES**

## Protecting products...

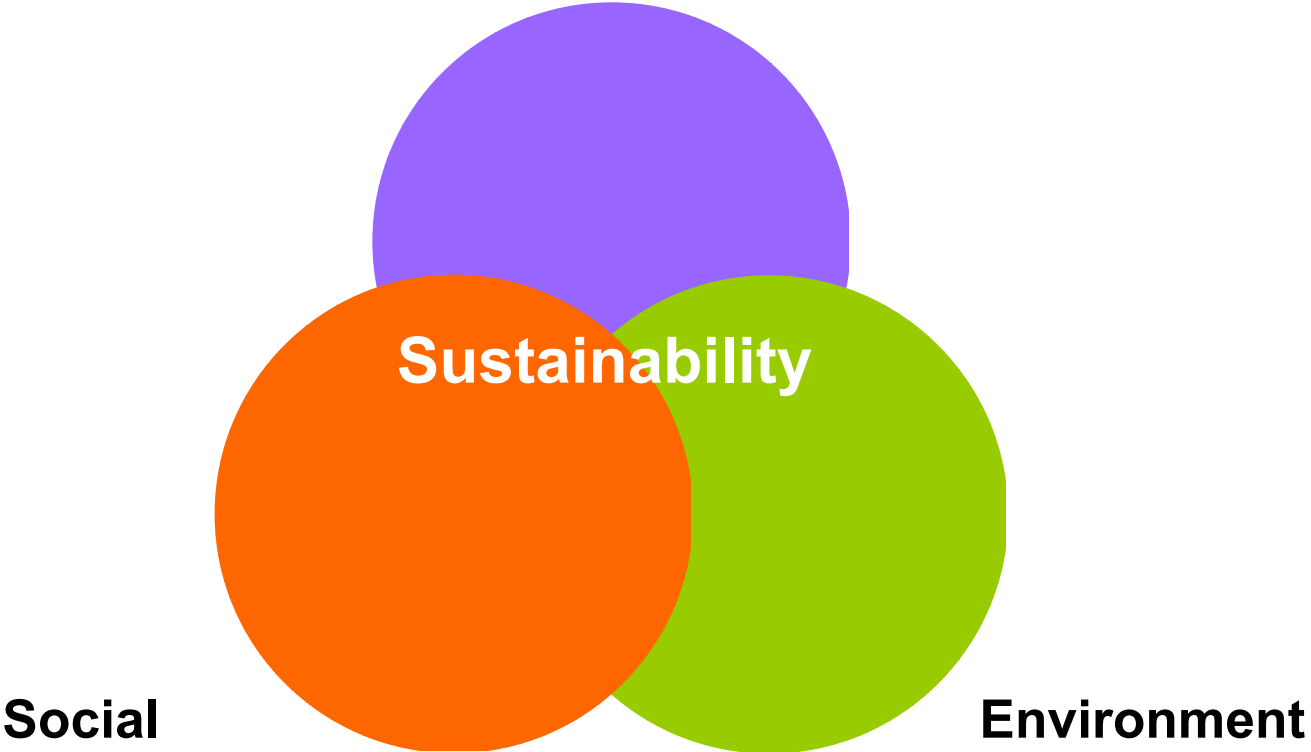
*Naturally*

- Trusted safety
- Ultimate protection
- Energy free preservation





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# Economic



Steel cans are best in class for **reliability**...

## Failure rate of closing devices

1		Steel can	1/1,000,000
1		Glass	1/1,000,000 (excluding glass breakage)
2		Pouch	1/10,000
2		Carton	1/10,000
2		Rigid Plastics	1/10,000

Source: Industry expert

... and therefore **keep consumers safe** ...






...are **economical through the supply chain...**



## Filling speeds

for 400ml soups from major European brand owners

1		<b>Steel can</b>	<b>500</b> units/minute
2		<b>Rigid Plastics</b>	<b>30-400</b> units/minute (according to filling system)
3		<b>Glass</b>	<b>300</b> units/minute
4		<b>Carton</b>	<b>30-100</b> units/minute (according to filling system)
5		<b>Pouch</b>	<b>30-70</b> units/minute (according to filling system)

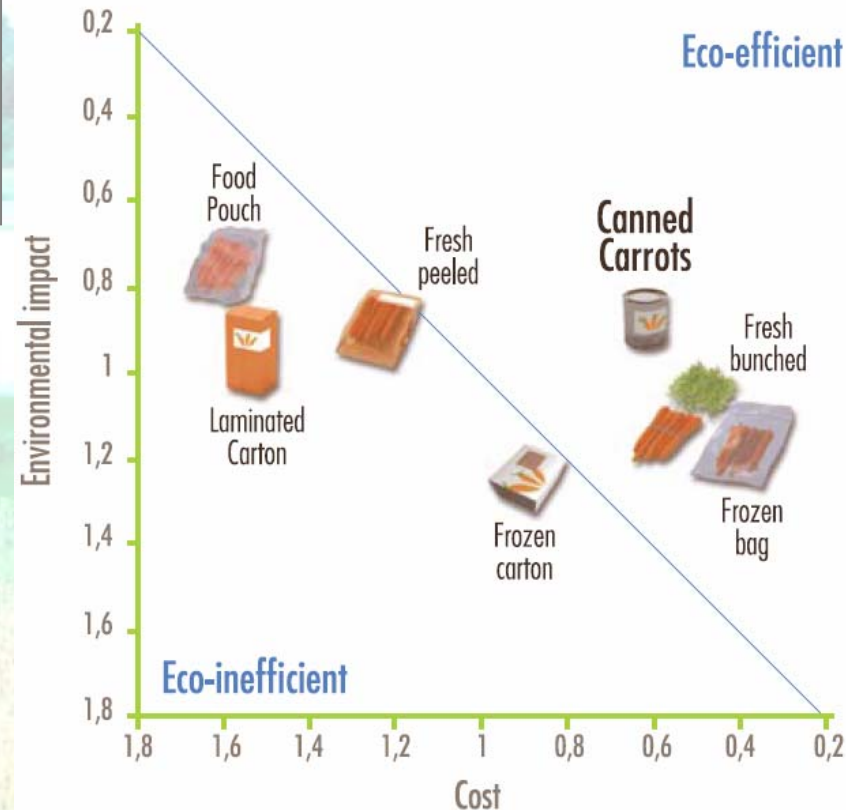
Source: Industry expert

...delivering highest **eco-efficiency**.

## Eco-efficiency - Food packaging systems

### Environmental parameters:

1. Global warming potential
2. Ozone depletion potential
3. Human toxicity potential
4. Fresh water aquatic ecotoxicity potential
5. Terrestrial ecotoxicity potential
6. Photochemical ozone creation potential



### Cost analysis parameters:

1. Retail price of product
2. Cost of transportation
3. Storage
4. Preparation
5. Cooking
6. Waste disposal



Source: TNO



**MAGNETIC**



**HIGHEST  
STRENGTH**

## Delivering for business... *Naturally*

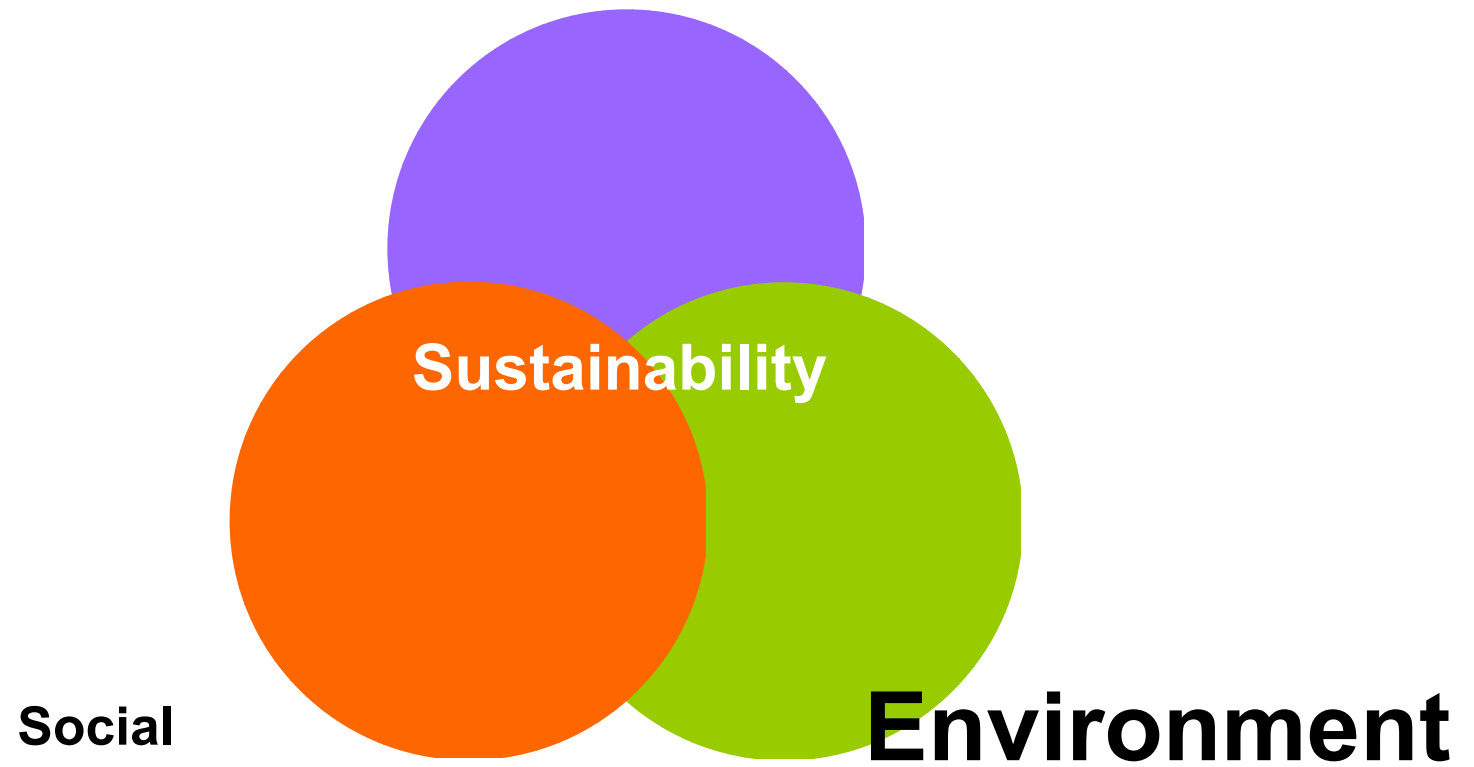
- The benchmark for packaging reliability
- Resistant & magnetic: supply chain efficiency at its best
- Highest eco-efficiency





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**Economic**

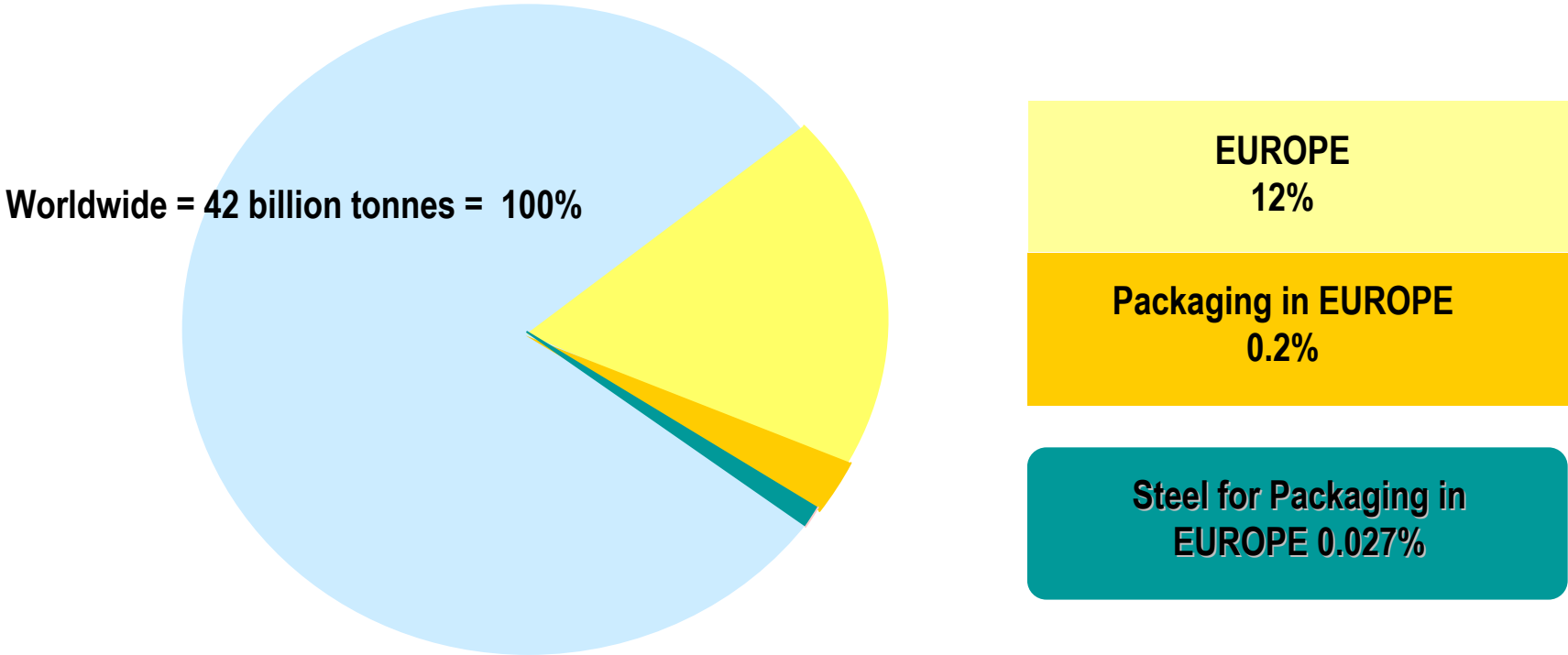


**Social**

**Environment**



**Steel for Packaging: 0.027% of global CO<sub>2</sub> equivalent emissions = 11.4 million tonnes**



**CO<sub>2</sub> EQUIVALENT EMISSIONS**  
On a yearly basis



Source: Ref. 2000/2003 – World Resources Institute, EEA, EU Commission

# REDUCTION OF FOOD SPOILAGE REDUCES CO<sub>2</sub> EMISSIONS



1 tonne of food = 4.5 tonnes CO<sub>2</sub> eq.\*

Source: WRAP – 'The Food We Waste'



Home



Retail

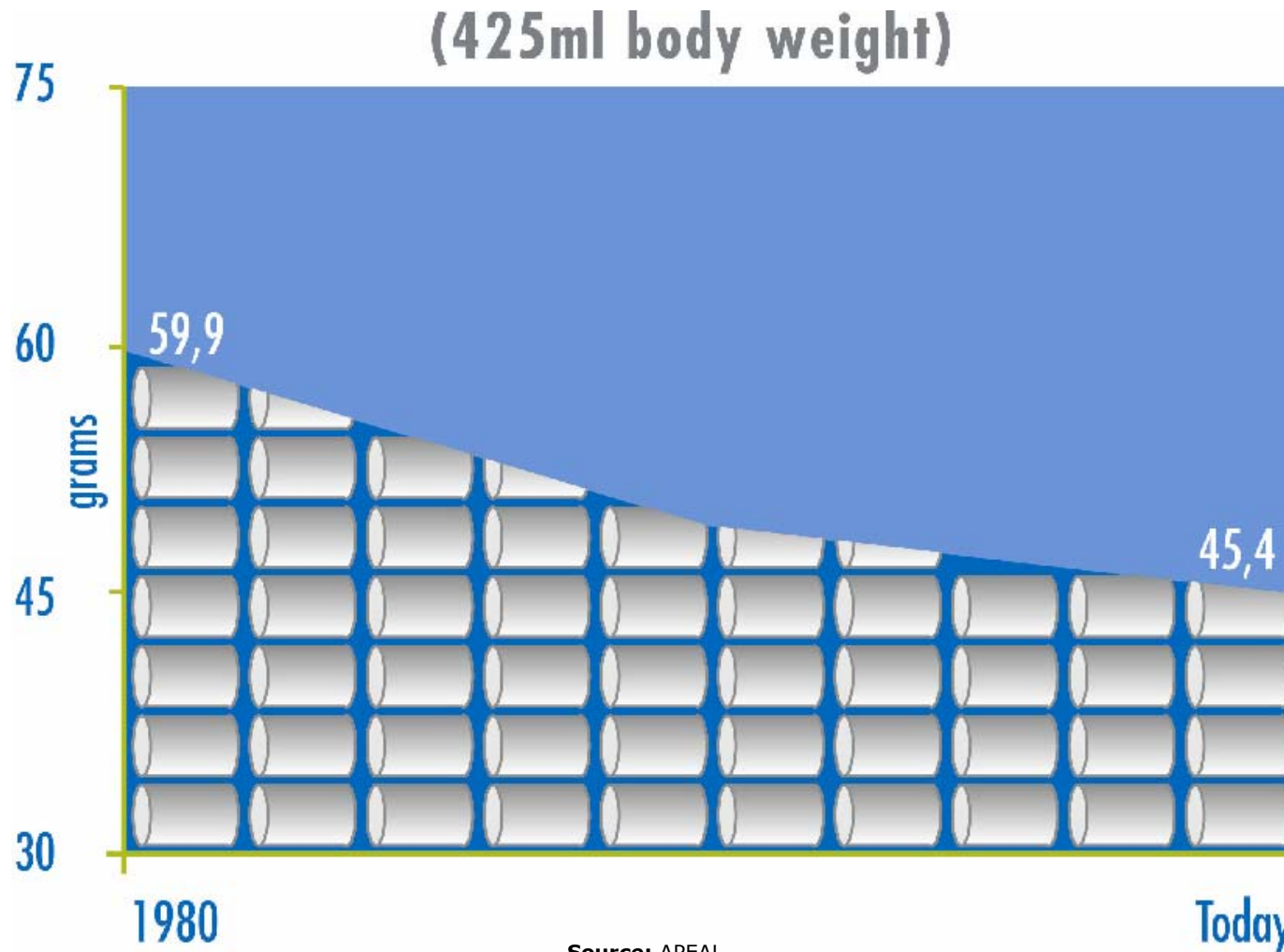
0.240 tonnes steel packaging (0.47 tonnes CO<sub>2</sub> eq.)

Source: TNO

\* when thrown away needlessly



# WEIGHT REDUCTION OF STEEL FOOD CANS



1980

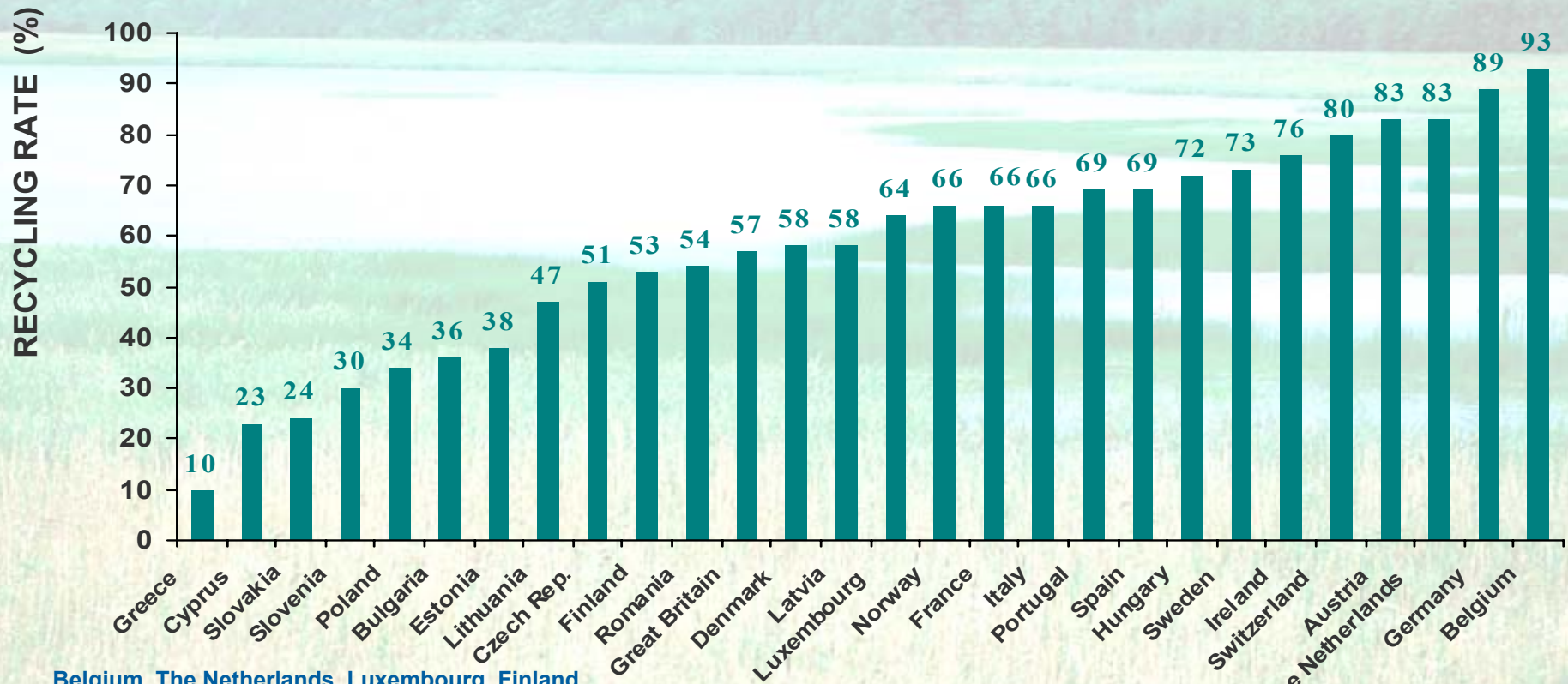
Source: APEAL

Today

# RECYCLING OF STEEL PACKAGING IN EUROPE



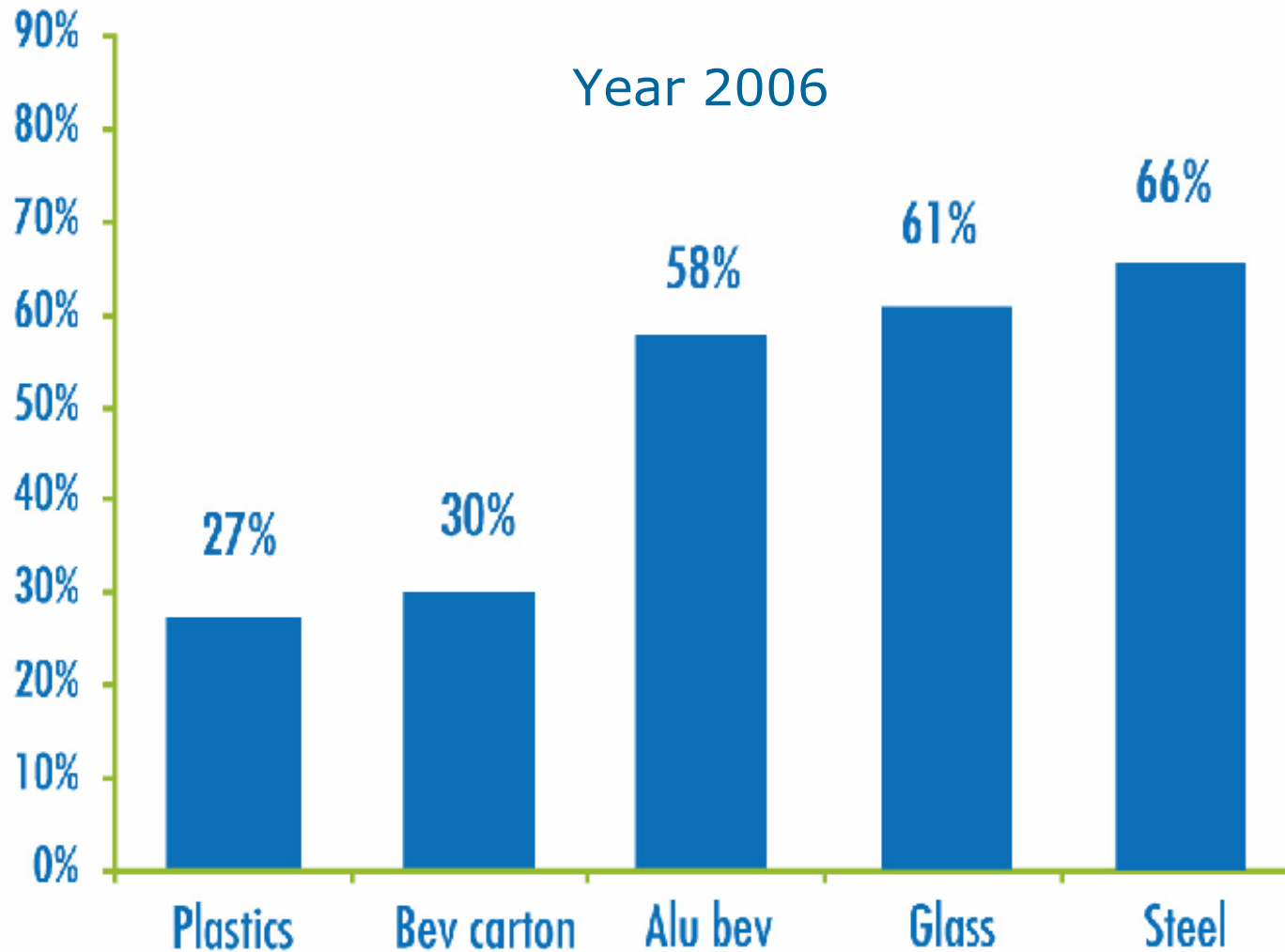
EU27 (+Norway & Switzerland): 66%



Belgium, The Netherlands, Luxembourg, Finland, Norway, Latvia, Slovenia, Lithuania, Cyprus, Estonia, Bulgaria, Romania: Metal packaging recycling rate (steel and aluminium)

Slovakia, Cyprus, Estonia, Romania, Denmark, Finland (2005 – latest official data)

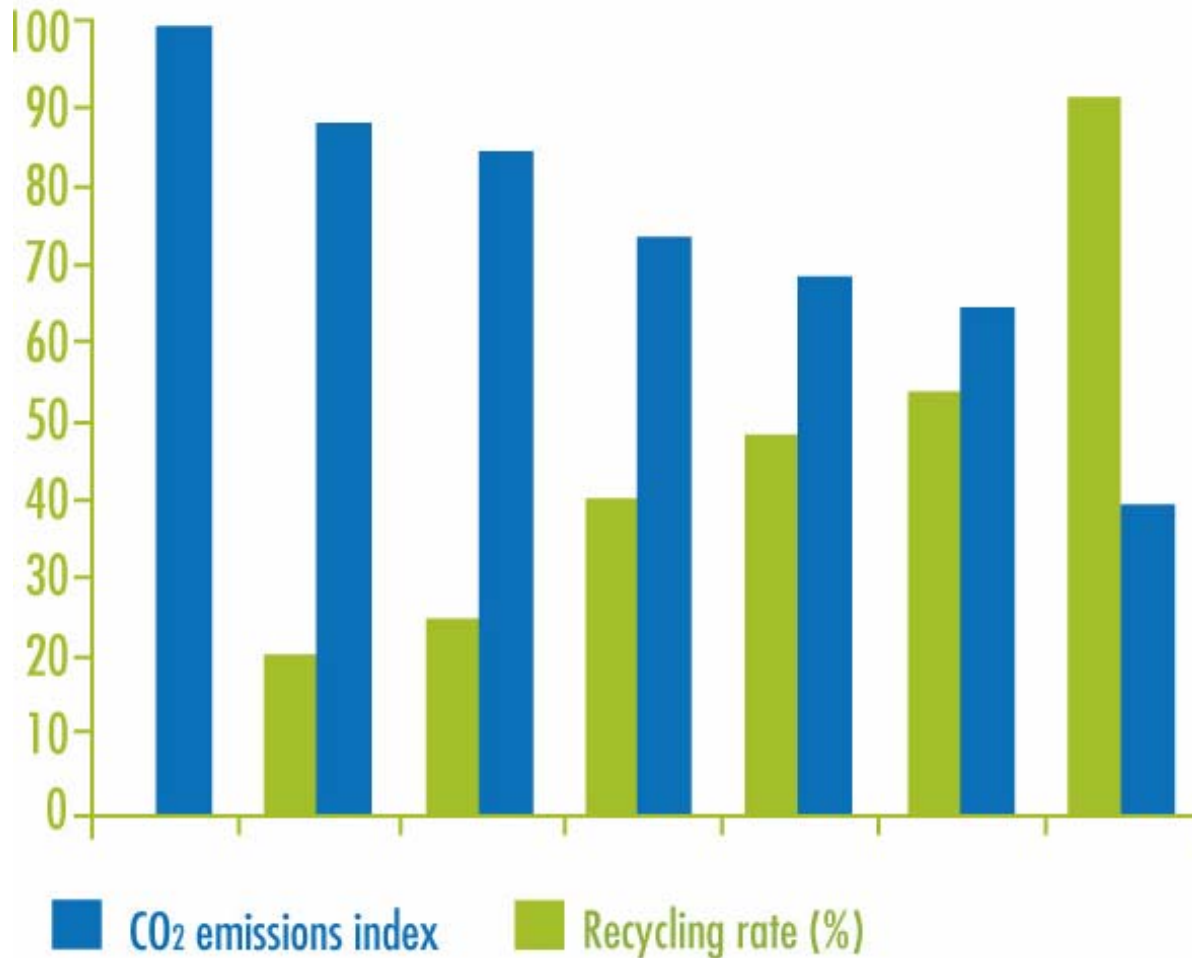
# Steel packaging reaches **high recycling** rates in Europe.



**Source:** Industry expert Association of European Producers of Steel for Packaging (APEAL)- European Aluminum Association (EAA), European Glass Packaging Federation (FEVE) - PlasticsEurope



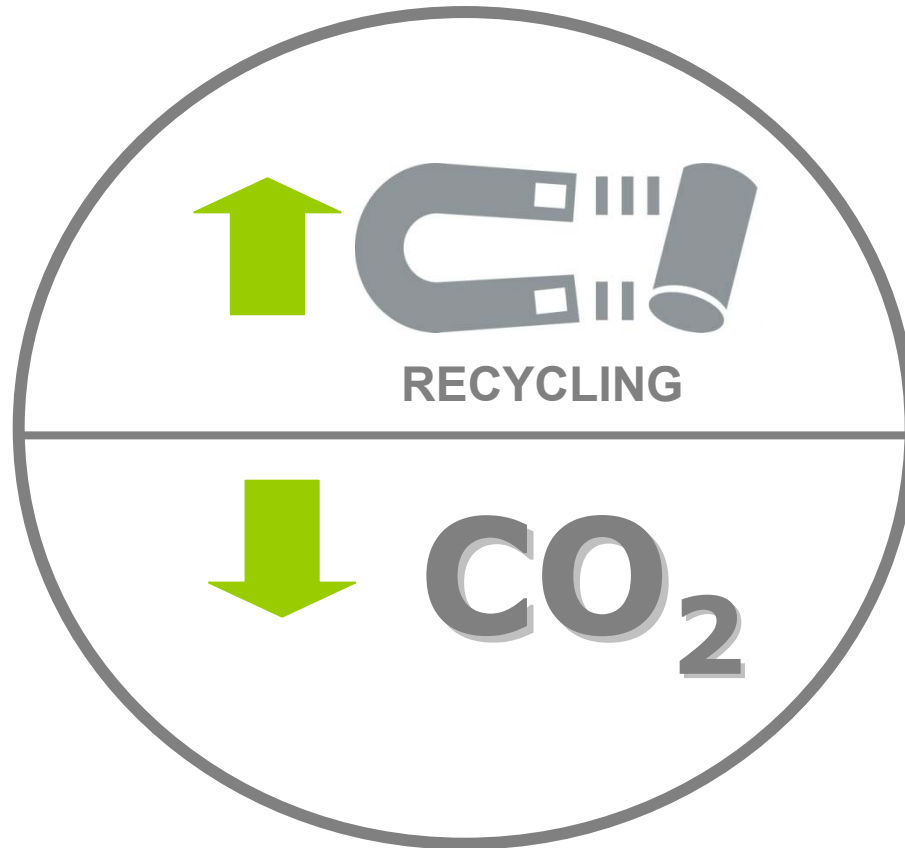
# THE HIGHER THE RECYCLING RATE, THE LOWER THE CO<sub>2</sub> EMISSIONS



■ CO<sub>2</sub> emissions index    ■ Recycling rate (%)

Source: APEAL



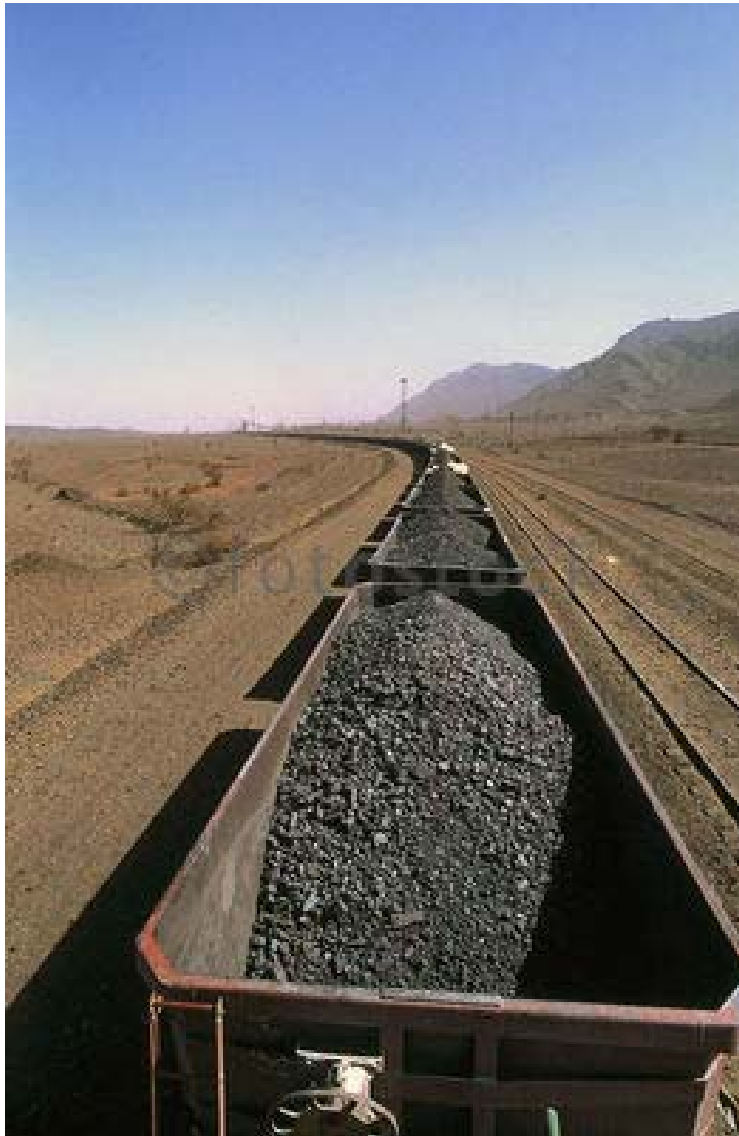




**More re-cycling  
less CO<sub>2</sub>**



# Allows for **raw material consumption reduction & energy savings.**



➤ **4,8 million tonnes iron ore**

➤ **1,7 million tonnes coal**

➤ **4,7 million tonnes CO<sub>2</sub>**

➤ **Up to 70% energy saving**

(savings from steel packaging recycling EU27, 2006)



# STEEL PACKAGING: ENDLESSLY RECYCABLE WITHOUT LOSS IN QUALITY





**MAGNETIC SORTING**



**INFINITELY RECYCLABLE**

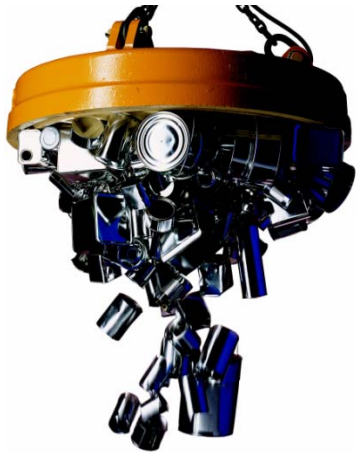
## Caring for the environment...

*Naturally*

- Magnetic sorting, highest recycling
- Eternally recyclable
- Higher recycling, lower CO2
- Saving resources & energy



# INTRINSIC PROPERTIES OF STEEL FOR PACKAGING



**MAGNETIC**



**HIGHEST  
STRENGTH**



**TOTAL BARRIER  
PROPERTIES**

...and **eternally recyclable** without loss of quality.



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# Steel for packaging sustainability positioning



**UNIQUE?**







STEEL  
FOR  
PACKAGING



*Naturally*®



STEEL  
FOR  
PACKAGING

*Naturally®*

